

# FEM Analysis of Railway Embankment with Enhanced Load Capacity on Poor Subgrades

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**ABSTRACT:** Increased capacity in the railway infrastructure demands the improvement of poor subgrade strata. Modernization and expansion of railway networks whole across country requires the construction of rail lines passing through soil which may not be accepted to support such heavy repeated rolling axle loads. Problems of failure of formation due to poor subgrade capacity and subgrade attrition is quite severe in Indian Railways. Several remedies has been purposed till now by using various external additives such as brick dust, cinder, ashes of fly ash, pond ashes in combination with lime, stone columns etc. Still formation improvement against bearing capacity failure is the main challenging rehabilitation work. This paper enlighten the improvement of formation strata comprising of black cotton soil using strength improvement additives such as brick dust, fly ash and optimized lime percentage. Lab test have been performed for natural strata and with additives. It has been seen that there is significant improvement in CBR value upto 42 percentage. Decrement in shrinkage and swelling property in the soil with optimized additives has been recorded. Numerical modelling using FEM technique has been simulated for the natural founding soil and improved soil. Various layers have been modelled using Mohr-coulomb elasto-plastic soil model and sleepers and rail as elastic model. It has been observed that there is excessive vertical displacement due to rolling load partially unable in transferring the stresses into deep formation level. Use of improved soil formation strata leading to proper transfer of load, consequently reduction in vertical settlements.

Keywords: Poor subgrade, numerical modelling, CBR, railway infrastructure, founding soil, settlement.

## I. INTRODUCTION

Modernization of old railway tracks and laying new tracks is need of present to accommodate high speed trains. Apart from this there is need to expand the rail networks so as to

connect all regions for development in all domains. Problem occurs when rail lines pass through strata which may not be accepted to support such heavy repeated rolling axle loads. Problems of failure of formation due to poor subgrade capacity and subgrade attrition is quite severe for Indian Railways. Many researches has been conducted in the field of improving the bearing capacity of natural formation and to address shrinkage swelling problems.

In this technical paper, a study has been done for stabilization of railway track laid on black cotton soil using FEM technique. Cross section of railway component layers has been simulated with various material in finite element modelling using Phase2v8 software.

Formation plays key role in good performance of track and yielding formation becomes a bottleneck in running of traffic to its full potential. Future formations need to be designed and constructed for sufficiently heavier axle load which is likely to operate on the line in distant future. Indian Railways has already stabilised running of axle loads up to 22.8 tons. The provisions for blanket thickness, as per 'Guidelines for Earthwork in Railway Projects', NO.GE: G- 1, July 2003 are applicable up to 22.5t, and is based on soil classification of underlying layers. These provisions are now required to be reviewed and based on firm theoretical consideration for heavy axle loads 25t to 32.5t, keeping in view World Railway practices.

RDSO Guidelines, defines strength criteria considering CBR value of subgrade layer, recommends Specifications & thickness of two alternative systems of formation layers, viz. (i) a conventional single blanket layer system over embankment fill, (ii) two layers system comprising of blanket and prepared subgrade layer over the normal fill layers. Both the two alternate systems have been specified for 25T, 30T & 32.5T axle loads. Fig. 1 depicts typical cross section of formation components.

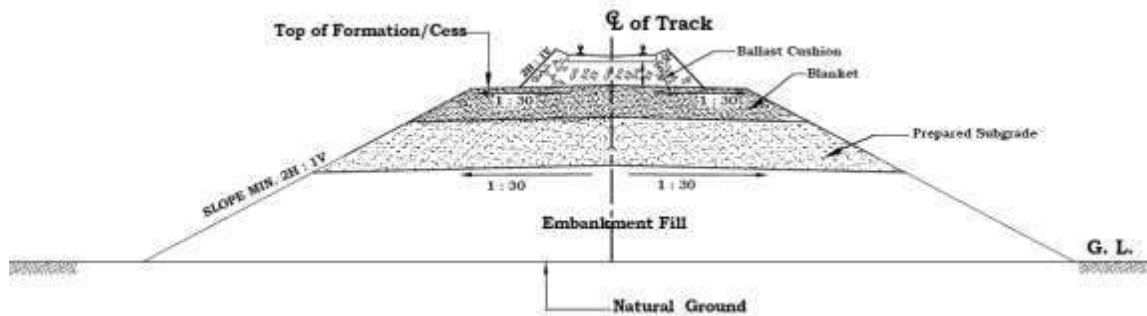


Fig.1. Typical crosssection of formation components

## II. METHODOLOGY

### 1.1. Geotechnical description

Exploratory boring with hand/augers samplers and soil sampling undertaken along the alignment and soil samples also collected from borrow pit area, at an interval of 500 meter interval. The boring was done up to 1.5 to 2.0 m depth below existing ground level.

In-situ vane shear tests was conducted to determine its shear strength and depth of

underlying compressible clay black cotton layer. Undisturbed tube samples was also be collected to know actual moisture content, natural dry density and shear and consolidation parameters of the soil. The maximum pressure on formation at bottom of ballast, typical values as good design practice, should not exceed  $0.3 \text{ MN/m}^2$  or  $3 \text{ kg/cm}^2$ , and the pressure on sub-soil should not generally exceed  $0.1 \text{ MN/m}^2$  or  $1 \text{ kg/cm}^2$ , as shown in Fig. 2

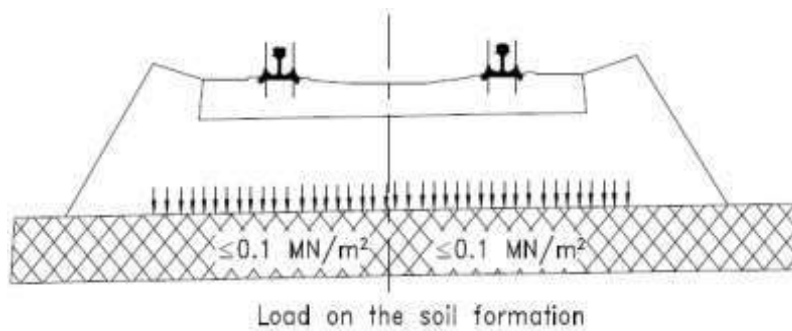


Fig.2 Pressure due to Formation on Ground Soil Layer Table 1. Material Properties

Material Type	Sleeper (Elastic)	Ballast	Blanket Layer	Prepared Subgrade (below Blanket)	Subgrade Base	Black Cotton Strata
Unit weight ( $\text{kN/m}^3$ )	25	27	22	21	20	18
Cohesion ( $\text{kN/m}^2$ )	350	20	30	26	18	14
Friction angle (degree)	35	30	18	16	22	15

Table 2. Improved Material Properties

Material Type	Sleeper (Elastic)	Ballast	Blanket Layer	Prepared Subgrade (below Blanket)	Subgrade Base	Black Cotton Strata
Unit weight (kN/m <sup>3</sup> )	25	27	22	21	20	18
Cohesion (kN/m <sup>2</sup> )	350	20	30	32	28	32
Friction angle (degree)	35	30	18	18	22	18

### 1.2. Dimensioning of components based on stress transfer

Most of stresses for heavy axle load up to 32.5 T load are dissipated up to 1.5 m depth below bottom of ballast, thereafter the stresses are within tolerable limit of stresses including reasonable factor of safety for soils. The major stress region occurs up to depth of 1 to 1.5 m below bottom of ballast. This region is to be provided with blanket layer which or in lower layers supplemented/replaced by prepared subgrade particularly in bottom portion. Also, below the blanket layer, the layer of prepared/ good imported soil with minimum prescribed CBR value is essential and has been recommended as prepared subgrade layer up to

depth of about 1.5 m below top of formation.

### 1.3. Material used

**Sand:** Locally available Fine sand, Medium sand and Silver sand were used in this experimental study. The reason for choice of these types of sand was mainly for their easy availability in many parts of the country for possible use in practice.

**Fly Ash:** Fly ash in the form of bottom ash has been used for this study. Percentage of fly ash has been varied to stabilize the zone below ballast layer.

**Brick Dust/Murum:** Considering the optimum lime percentage at 2%, and optimized bottom ash

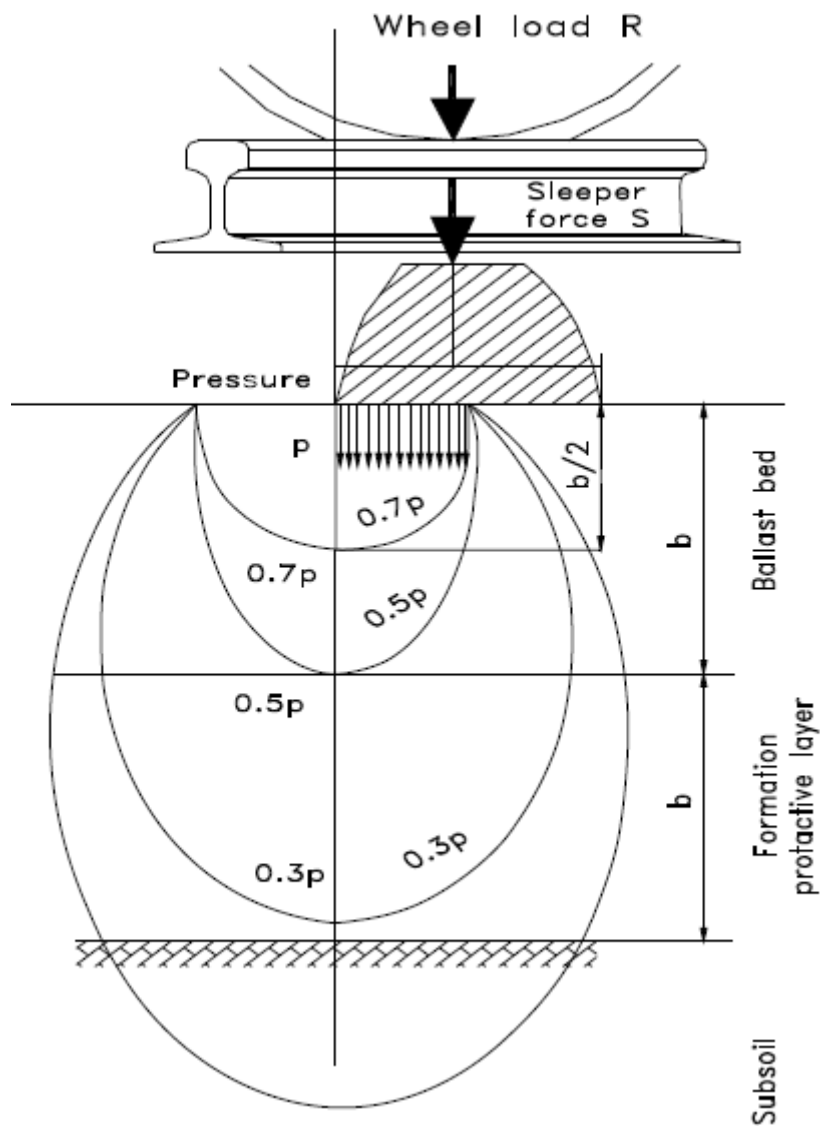


Fig.3 Stress Transfer through different Formation Layers

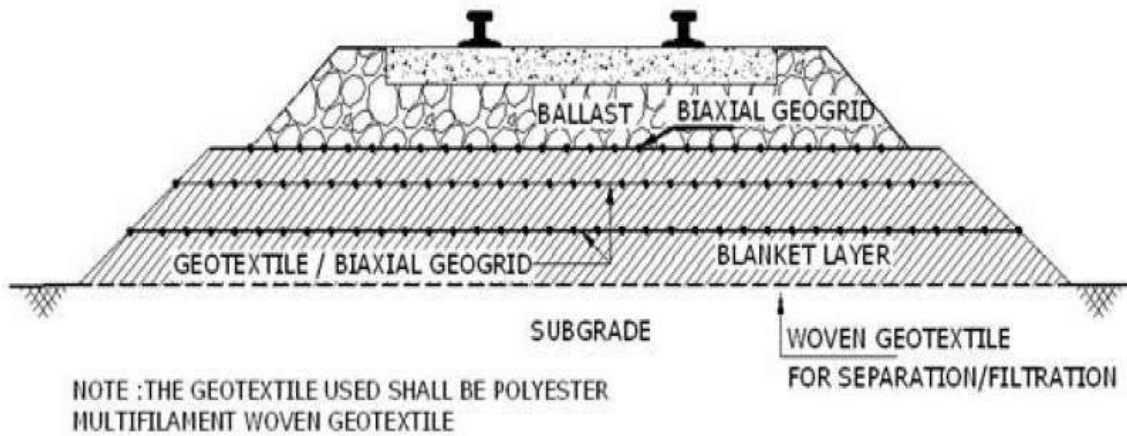
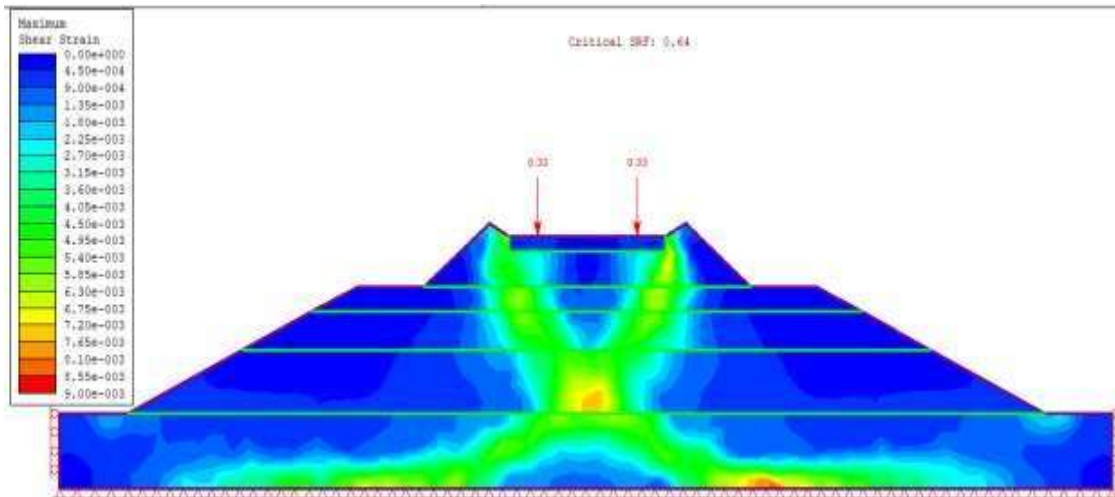


Fig.4 Schematic Diagram of Arrangement of Stabilization System

### III. RESULTS

Percentage of fly ash (bottom ash) and brick dust has been varied and 4% lime optimized. After soaked CBR (7 days) testing at 4% lime and bottom ash percentage from 2 to 16%, brick

was noticed. It has been seen that CBR increased from 2 to 2.84 at 4% lime, 12% bottom ash and 14% brick dust. FEM analysis shows that there is 65% increase in safety factor under static condition.



dust varied up to 18 percentage and resulting CBR

Fig.5 Critical Safety Factor with Maximum Shear Strain Failure

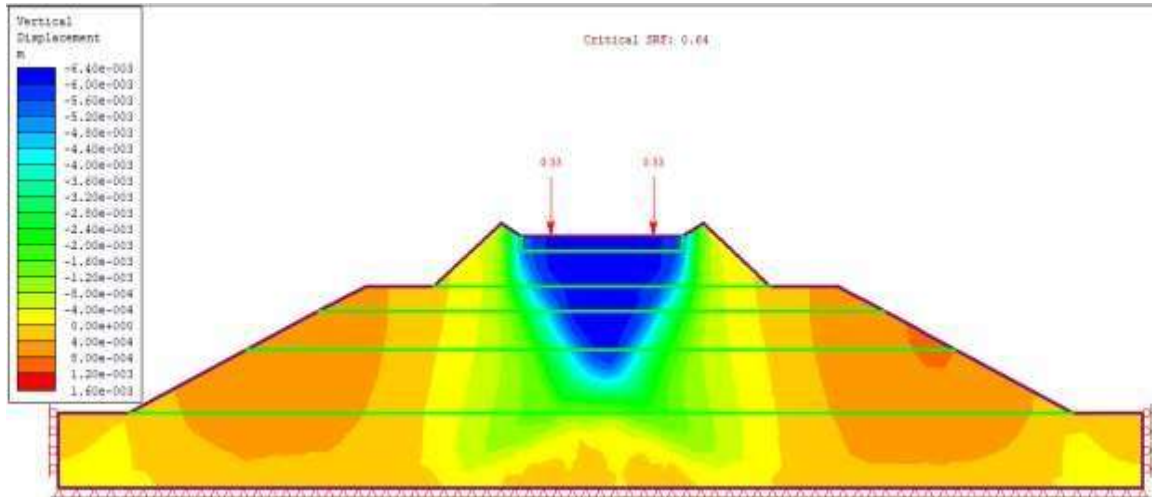


Fig.6 Vertical Displacement with Contours Passing through Subgrade Layer

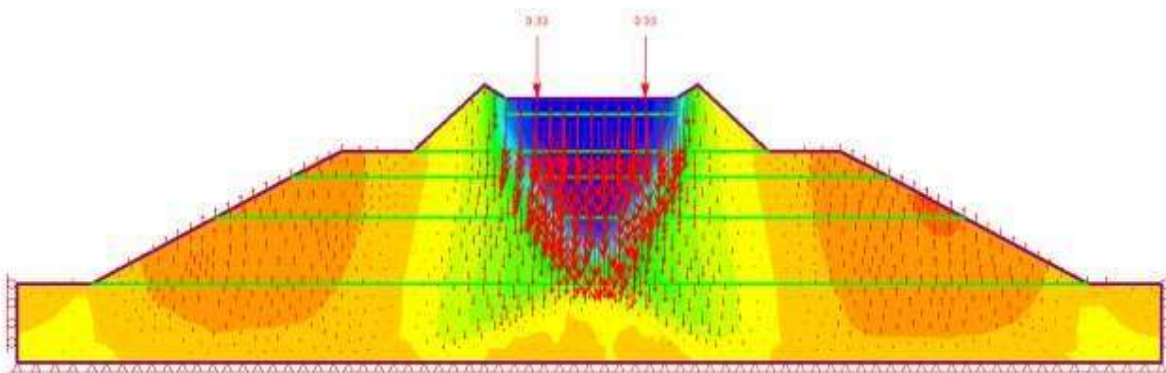


Fig.7 Displacement Vector Influencing Various Formation Layers

Biaxial geogrid has been used at the middle of blanket layer for reducing the settlement and increasing load carrying capacity. It has been seen that the failure has been shifted from punching failure to general shear failure due to CBR increment and stress distribution by biaxial geogrid into two dimensions.

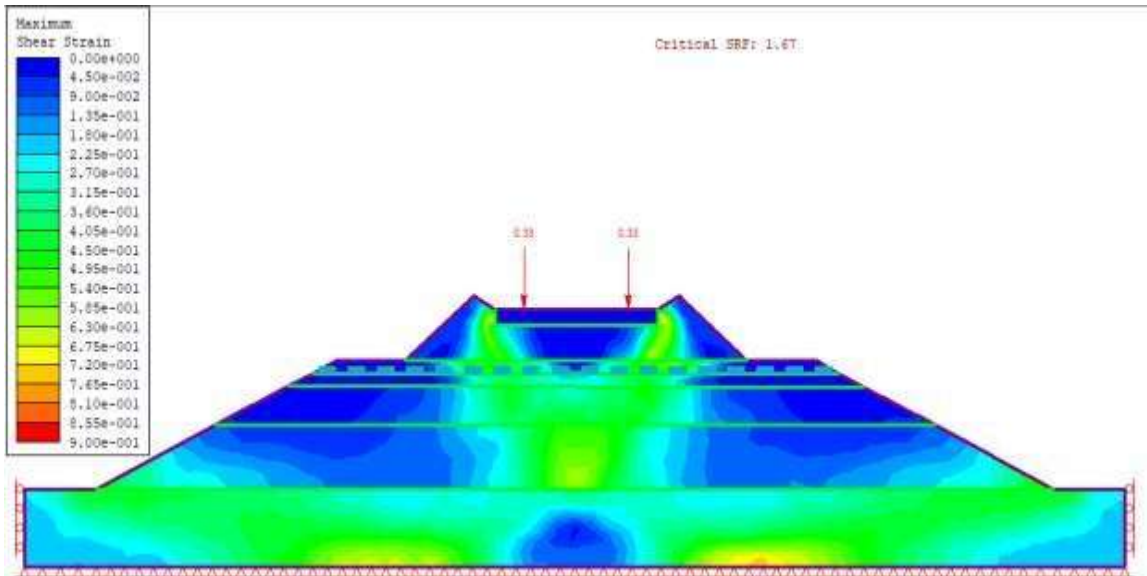


Fig.8 Critical SRF with Maximum Shear Strain Failure using Geogrid and Improved Soil

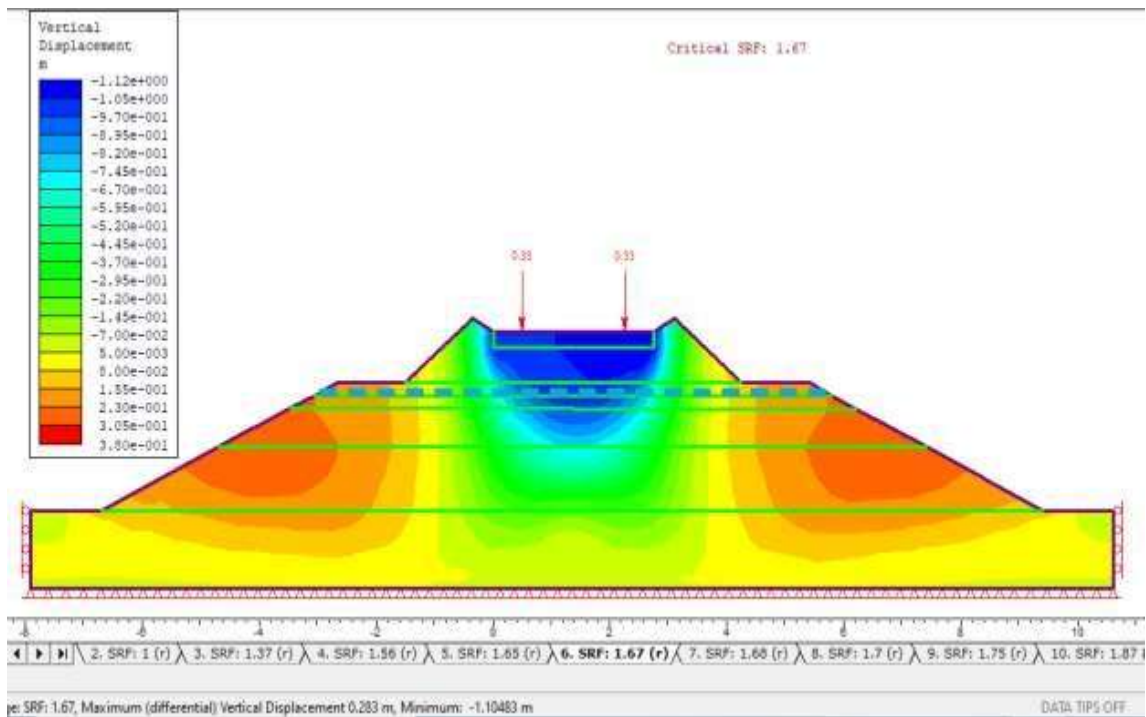


Fig.9 Vertical Displacement with Contours Passing through Geogrid Reinforced Subgrade Layer and Improved Soil Layer

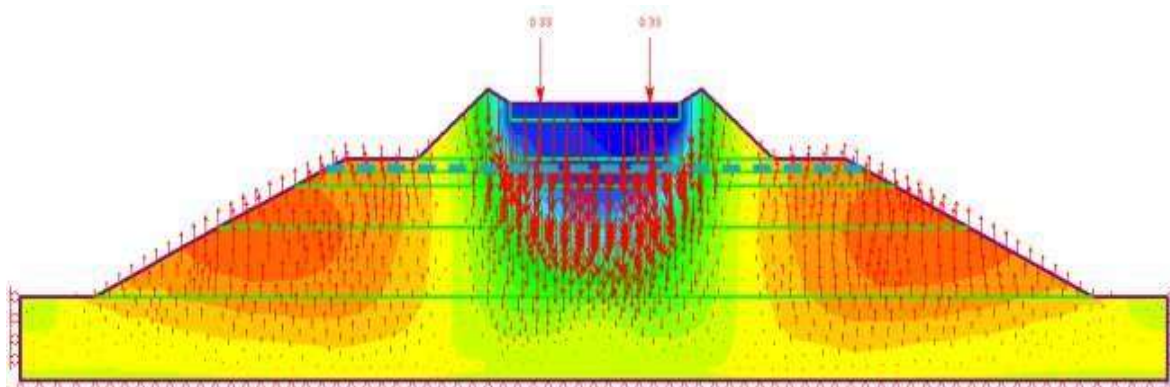


Fig.10 Displacement Vector Influencing Various Formation Layers with Geogrid Reinforced Layer and Improved Soil Layer

#### IV. DISCUSSION

Stabilization of poor subgrades region is very vital. The condition becomes more critical, when it has to carry heavy axle rail loads. Use of improvised soil by addition of external additives adds CBR. Biaxial geogrid in blanket layer reduces settlement by transferring the stresses effectively to underlying layers. It is clear from the experiments that use of lime improves shrinkage and swelling characteristics. 4% lime with optimized 12% bottom ash and 14% brick dust improves CBR. It is clear from the above finite element analysis results that there is significant improvement in the critical safety factor results. It has been observed that there is 65% improvement in safety factor values under static condition after inclusion of biaxial geogrid layer at blanket layer and using improvised soil properties. The mechanism behind the stabilization is due to increase in the shear strength, friction between the layers.

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