

Synthesis Of Graphene From Discarded Plastic For Low-Cost Applications Of Thermoelectricity

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ABSTRACT: This paper presents a innovative approach to the synthesis of Graphene using waste plastic as a precursor material. Hot plasma is employed to decompose the plastic into its constituent carbon molecules, which then react to form Graphene powder. The resulting Graphene material is characterized using various analytical techniques, including Raman spectroscopy and transmission electron microscopy. The process is shown to be efficient and scalable, with potential applications in the production of high-quality Graphene at low cost. The use of waste plastic as a precursor material also has significant environmental benefits, contributing to the development of a circular economy for plastics.

KEYWORDS: Plastic waste, Graphene, Thermoelectric materials.

I. INTRODUCTION

Indeed, sustainable solutions to the world's growing energy demand are urgently required and utilizing waste heat through thermoelectric devices is a promising approach. The efficiency of these devices, however, is highly dependent on the performance of the thermoelectric materials used [1].

Carbon nanomaterials, including Graphene, have shown potential for use in thermoelectric devices due to their unique properties, including high electrical and thermal conductivity, as well as their planar geometry. Graphene, in particular, has exceptional electrical and mechanical properties due to its two-layered honeycomb structure with carbon particles in sp² state. While Graphene has shown promise, large scale manufacturing of Graphene remains a challenge for practical application [2]. Nevertheless, research into using Graphene and other carbon nanomaterials for thermoelectric energy conversion and storage devices continues, offering hope for sustainable energy solutions.

Graphene is a two-dimensional material with excellent mechanical, electrical, and thermal properties, making it useful for various applications such as energy conversion and storage. Traditional methods of synthesizing Graphene are time-consuming and expensive, but waste plastic provides a low-cost and abundant source of carbon. Researchers have used chemical vapor deposition and other techniques to convert plastic waste into Graphene nanomaterials like carbon nanotubes, Graphene carbon circles, and carbon nanofibers[3]. The Graphene combined from squander plastic can be utilized in an assortment of genuine applications, for example, perovskite sun based cells, color sharpened sun powered cells, supercapacitors, and solidifying applications[4]. The section likewise features a new report where squander plastic-inferred Graphene were utilized for thermoelectric applications. Minimal expense Al₂O₃ was utilized as the reactant and debasing layout, and the Graphene got showed promising thermoelectric qualities . Generally speaking, the utilization of waste plastic for Graphene blend gives a likely answer for squander the board while likewise creating esteem added items [5].

II. Materials and Processing



Fig1. Process stream outline portraying different stages for the amalgamation of GNs from squander plastics for TE applications.

The depicted technique includes the blend of Graphene nanosheets involving waste plastic as a beginning material. The waste plastics were gathered from the nearby swap meet and ordered into three kinds, specifically polypropylene (PP), polyethylene (PE), and polyethylene terephthalate (PET), which were decided because of their high carbon content and overflow in the climate. The waste plastics were then exposed to cutting and profound washing utilizing a shredder and washing unit of a pilot-scale plant.

Then, the washed and blended plastics were consistently blended in with aluminum oxide

(Al_2O_3), which went about as a corruption specialist during the pyrolysis cycle, assisting with fostering a carbon skeleton. The blend was then taken care of into an essential reactor made of nickel metal, which likewise went about as a synergist bed. At last, the acquired decreased Graphenes were exposed to ball processing to get exceptionally fine particles, which were then washed with 5% hydrochloric corrosive (HCl) trailed by different washes with refined water to get unadulterated diminished Graphene Plan 1 sums up the combination interaction of diminished Graphene from squander plastic as shown in Fig1.

III. EXPERIMENTATION

The got Arabic gum and a rectangular bar of GNs were dried inside the broiler at 60 °C for 5 h . From that point onward, Arabic gum-based rectangular bar and the GNs' thermoelectric properties were estimated by utilizing the ULVAC ZEM-3 instrument. It was observed that The GNs' electrical conductivity was upgraded extraordinarily with the upgrade of temperature as recommended in the resistivity information of the GNs (Table I, Fig. 2), which might be credited in light of the decrease of the oxygen functionalities present inside the GNs and the transformation of the natural folio (Arabic gum) into the carbonic skeleton. Further, the

Seebeck coefficient of GNs displayed in Fig. 3. The upsides of Seebeck coefficient $S > 0$ for the diminished GNs underlined the p-type semiconducting way of behaving. Notwithstanding, GNs form at room temperature portrayed a high worth of $\sim 1.31 \times 10^{-5} \text{ VK}^{-1}$ of the Seebeck coefficient, which is marginally diminished with an expansion in the temperature (Table 1). The slight upgrade in the Seebeck coefficient inside the GNs again emerges due to the enhancement of the GNs' conductivity level. Due to the high transporter versatility and countless sp^2 bunches present inside the GNs, with the limit abandonelectrical conductivity and the Seebeck coefficient were both enhanced.



Fig 2. Thermal conductivity testing

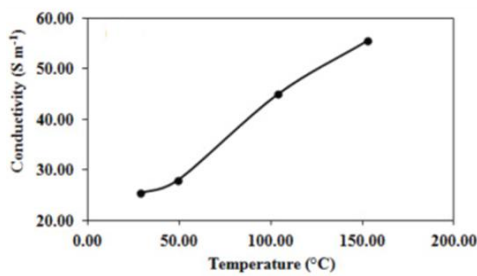


Fig 3. Graphs shows Conductivity vs Temperature

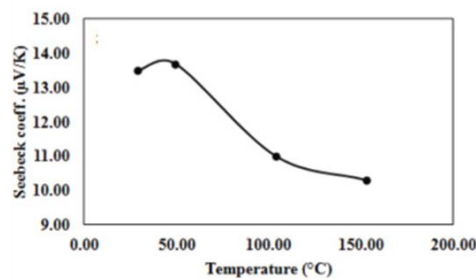


Fig 4. Graphs shows Conductivity vs Temperature

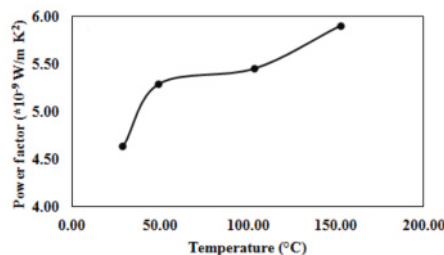


Fig 5. Graphs shows Power factor vs Temperature

Table 1. Thermal conductivity properties of Graphene from waste plastics

Temperature. (°C)	Conductivity (S m ⁻¹)	Coefficient(seeback) (V/K)	Power factor (W/m K ⁻²)	Conductivity (Thermal) (Wm ⁻¹ K ⁻¹)
30	2.52 × 10 ¹	1.29 × 10 ⁻⁵	4.63 × 10 ⁻⁹	17
50	2.83 × 10 ¹	1.31 × 10 ⁻⁵	5.05 × 10 ⁻⁹	22
100	4.52 × 10 ¹	1.08 × 10 ⁻⁵	5.6 × 10 ⁻⁹	29

IV. CONCLUSION

In this work, a successful production of low-cost Graphene from waste plastics using a two-step process with inexpensive Al₂O₃ (Alumina). The resulting GNs had a thickness of 3-4 nm and contained edge defects, which provided them with semiconducting properties. To investigate their potential as a thermoelectric material, we analyzed the electrical conductivity and Seebeck coefficient of the GNs and found that they exhibited good thermoelectric characteristics.

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