

Optimized Design of Bldc Motor by Using Matlab Software

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ABSTRACT—

Due to their high output, high torque density, and low acoustic noise, brushless DC (BLDC) motors have been commonly used in industrial drives. Their reluctance shift between stator teeth and rotor magnets causes cogging torque in these motors. Brushless DC electric motors are synchronous electric motors that use electronic commutation systems rather than mechanical commutators and brushes and are powered by direct current (DC) electricity. Stepper motors are BLDC electric motors that have fixed permanent magnets and probably more poles on the stator than on the rotor. Since the speed of a brushless DC motor is very high due to electronic commutation, different techniques for speed control of BLDC motors are used. It deals with Stator Slot Modifications in BLDC motors to reduce cogging torque. Matlab was used to create all of the techniques suggested in this study. Brushless DC electric motors are the most common motor

option for model aircraft because they have the best power to weight ratios. Other uses for the BLDC include computer hard drives, CD/DVD players, and toys, aerospace, medical instrumentation and automation, and electronic bikes (E-bikes), among others. The Brushless Direct Current Machine was chosen for its high performance.

Keywords – Stator Phase Resistance, Stator Phase Inductance, Torque Constant, Rotor, Stator.

I. INTRODUCTION

Brushless DC motors have permanent magnets on the rotor and armature windings on the stator and are synchronous motors. As a result, they are the inside-out variant of DC motors, with permanent magnets or field windings on the stator and armature windings on the rotor from a design standpoint. The removal of brushes is the most apparent gain of the brushless setup. Brush maintenance and the sparking that comes

with it are no longer required.

The armature windings being on the stator aids heat conduction from the windings. Electrical losses in the rotor are negligible since there are no windings on the rotor. In the fractional horsepower scale, the BLDC motor outperforms the induction motor.

Since the field excitation is contributed by the permanent magnets and does not have to be supplied by the armature current, the former would have a higher efficiency and power factor, and therefore a higher output power for the same frame. These benefits of the BLDC motor come at the cost of increased electronic controller sophistication and the need for shaft location sensing. Permanent magnet (PM) excitation is more practical in smaller motors, usually less than 20 kW. In larger motors, the cost and weight of magnets become prohibitive, and it is more cost-effective to use electromagnetic or induction excitation. PM motors with ratings of a few megawatts have been developed, thanks to the production of high field PM materials. A bicycle with an integrated motor for propulsion is known as an E-Bike. In today's world, brushless DC motors are widely used to drive these bikes. The Brushless DC Motor architecture has a lot of benefits. It combines the long life of an induction motor with the linearity of a permanent magnet motor, as well as a wider speed range, smaller size, and increased torque capacity.

The aim of this thesis is to design and simulate a direct drive inner rotor BLDC machine for use as a motor in a high-power, high-performance electric bike. The computer is programmed and simulated using the Proteus platform. In comparison to brushed DC and induction motors, BLDC motors have a number of advantages. They are as follows:

- Long service life.

- Excellent dynamic response.
- Wide ranges of rpm.

II. OBJECTIVE

- To build a BLDC motor for an electronic bicycle.
 - To boost the configuration by lowering the cogging torque.
 - Increasing the efficiency of the motor by adjusting the parameters.
 - To eliminate hot spots in stator poles to have a more uniform flux distribution.
 - To create a motor that is more powerful and has improved efficiency.
- A. Scope of the project.
- To comprehend the mechanical construction of a BLDC motor;
 - To comprehend the BLDC motor design process.

B. BLDC Motor.

Brushless DC motors are electronically commutated motors that do not have brushes. Commutators and brushes in traditional DC motors are subject to wear and tear, and they need regular maintenance. When the motor is working for a long time, there is a risk that sparks will appear on the brushes. Maintenance-free motors can be realised when the functions of the commutator and brushes are implemented by solid state switches. These motors are incredibly effective at generating a lot of torque over a wide speed range. Permanent magnets spin around a fixed armature in brushless motors, solving the problem of binding current to the armature.

Electronic commutation has a wider range of capabilities and flexibility. They're known for their quiet activity and the ability to retain torque while stationary.

Brushless DC motors are an excellent choice for applications requiring high reliability, performance, and power-to-volume ratio. Commutation is the method of changing the phase currents in a motor at the right time to generate rotational torque. The motor assembly in a brush DC motor requires a physical commutator that is moved by real brushes to drive the rotor. Electrical current drives a permanent magnet that allows the motor to turn in a BLDC motor, so there is no need for a physical commutator.

C. Machine Construction.

Surface-magnet machines with wide magnet pole arcs and concentrated stator windings are the most common BLDC motors.

To fit the operational characteristics of the self-controlled inverter, the design is based on a square wave or the distribution of the air-gap flux density waveform as well as the winding density of the stator phases.

D. Rotor Permanent Magnet.

Permanent magnets fixed on the rotor surface provide long-term field excitation for BLDC motors. Permanent magnet production and technological advancements are largely responsible for lowering the cost of BLDC motors and expanding their applications. For low-cost motors, ferrite or ceramic magnets are the most common options. Materials which are magnetized with high-power instruments are used for important applications. However, the size reduction comes at the expense of higher magnet prices. Fault currents, such as short-circuit currents caused by inverter faults, may also demagnetize magnets. As a result, protective measures are normally implemented in the inverter and control electronics to keep armature currents to a safe level. The maximum speed of rotation is inversely proportional to the number of rotor poles, which is often chosen to meet manufacturing constraints.

E. Stator Windings.

BLDC motors are commonly thought to have three stages, but this is not always the case. Tiny motors for applications such as light-duty cooling fans have low performance requirements, so building them with just one or two phases saves money. A high phase number, on the other hand, is preferred for large drives with megawatt ratings. This reduces the power handling capacity of single phase while still providing some fault tolerance. The number of stator slots is determined by the rotor pole count, phase number, and rotor winding configuration.

III. OPTIMIZATION PROCESS

A. Position and speed sensing.

For BLDC motor to generate constant torque, the stator excitation must be synchronised with the rotor speed and position. The controller must keep track of the rotor's angular location and properly switch the excitation between the motor phases. In the case of a DC machine, it acts as a mechanical commutator, which is why the BLDC motor is also known as an electronically commutated motor (ECM). For the commutation, the rotor location must be detected at six distinct points in each electrical cycle, i.e. at 60° electrical intervals.

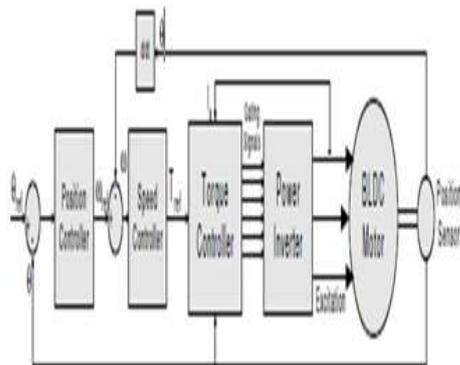


Fig. 1. BLDC Motor using position Sensor

A. Position and speed sensing..

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B. Position Sensorless Control.

Hall sensor mounting is a potentially negative economic and reliability factor, making it somewhat appealing to the appliance industry. As a result, control schemes that do not rely on shaft location sensors have emerged. The rotor location is derived indirectly from the motor voltage or current waveform in these control methods. The inverter switching signals can be derived by detecting the phase back-EMF.

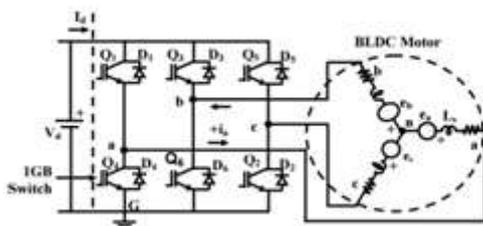


Fig.2. Electronic Commutation logic of BLDC motor

IV. WORKING PRINCIPLE AND OPERATION

Brushless D.C motors have become popular in recent years as a way to make operations more reliable, effective, and quiet. In contrast to

brushed motors with the same power output, they are also smaller. Brush motors have permanent magnets on the outside and an electromagnet-filled rotating armature on the inside. When the power is turned on, these electromagnets produce a magnetic field in the armature, which helps in the rotation of the armature. To keep the armature rotating, they adjust the polarity of the poles. The basic concepts of brushed and brushless DC motors are the same, namely, internal shaft location feedback. The rotor and stator are the only two fundamental components of a brushless DC motor. The rotor, which rotates, has rotor magnets, while the stator, which is stationary, has stator windings.

A. Machine and Circuit

The general machine and circuit parameters are as follows,

Parameter	Value	Unit
Number of poles	16	
Frictional Loss	10	W
Windage Loss	20	W
Reference Speed	380	Rpm
Lead angle of trigger	0	°
Trigger Pulse Width	120	°
Transistor/Diode Drop	2	V

B. Motor Optimization

We optimized the above designed motor by varying the following parameters. The Parameters are

- Stator phase resistance
- Torque constant

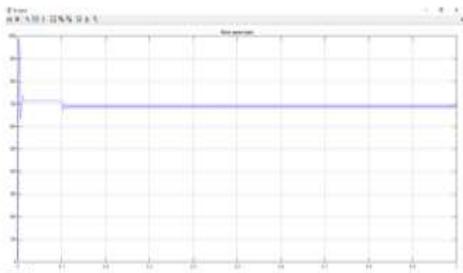
V. EXPERIMENT AND ANALYSIS

A. Stator Phase Resistance.

The resistivity of copper wire can change linearly within a small temperature range since the BLDC stator phase resistance is made up of several circles of copper wire. When the motor is running, the temperature of the stator resistance increases since the stator resistance absorbs a certain amount of current, allowing the stator resistance to increase in size.

$$R_{ra} = \frac{\rho L}{A} = \frac{\rho L}{\pi r^2} = \frac{\rho L}{\pi} \left[\frac{1}{r^2} \right] Rr0$$

Simulation Result:

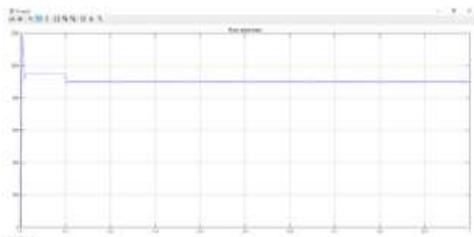


A. Torque Constant.

The torque-current relationship of a motor is defined by the Torque Constant, which is expressed in Nm/amp. The formula $K_m = K_t (tr \text{ ap}) / \sqrt{R}$ binds the motor and torque constants (R).

Stator phase resistance	Stator phase inductance	Torque constant	speed
5.850	10e-3	2	1298
5.850	10e-3	3	900
5.850	10e-3	4	700

Simulation Result:



VI. CONCLUSION

The BLDC motor was chosen as the power train for a high-performance e-bike. A 1500 W, 46 V, 600 rpm, 22 Nm motor was built for four trials. Torque constant of 4 and stator phase resistance of 11.550 are recommended. The results show the BLDC motor's excessive speed regulation. Due to its nominal magnetic field densities, the 24 slot and 16 pole machine best suits our ideal performance; lower current density, lower losses, and proximity to rated operating parameters, as well as compatibility with currents similar power machines on the market, make it a viable option.

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