

Effect of Plantain Peel Activated Carbon on the Treatment of Greywater

Kiridi, E. A and David, I

*Department of Agricultural and Environmental Engineering,
Faculty of Engineering, Niger Delta University,
Wilberforce Island, Bayelsa State, Nigeria*

Date of Submission: 20-09-2025

Date of Acceptance: 30-09-2025

ABSTRACT

Due to climate change, population increase, and urbanization, freshwater resources are getting depleted. This means that we need to find sustainable ways to conserve water. Greywater, which makes up as much as 75% of household wastewater, can be reused for non-potable purposes if it is treated correctly. This study examines the efficacy of plantain peels activated carbon (PPAC) in the treatment of greywater by adsorption. Plantain peels, an agricultural byproduct, were carbonized and chemically activated with phosphoric acid (H_3PO_4), potassium hydroxide (KOH), and zinc chloride ($ZnCl_2$) to create PPAC. Batch adsorption tests were used to see how well we could get rid of some contaminants such as total dissolved solids (TDS), electrical conductivity (EC), turbidity, and pH. The results showed that the treatment significantly improved the water quality. The pH went from acidic (3.52–4.17) to near-neutral levels (4.79–7.53), the electrical conductivity (EC) went from 5.52–6.15 $\mu S/cm$ to 4.48–4.97 $\mu S/cm$, and the total dissolved solids (TDS) reduced from 20.4–30.3 mg/L to 2.49–3.27 mg/L. An ANOVA comparing the control and PPAC treatment of greywater indicates no significant difference in the treatment means for pH. Furthermore, ANOVA indicated that the $F_{calculated}$ value exceeds the $F_{critical}$ value, and the P value is less than 0.05 at a 95% confidence level for EC, TDS and salinity, indicating that there was significant difference in treatment means. Even though the salinity increased (from 0.2–0.4 ppt to 0.5–0.9 ppt), it was still within safe levels. The results show that PPAC is a cheap, eco-friendly, and effective adsorbent that can greatly improve the quality of greywater. The report advocates for the implementation of decentralized, sustainable water treatment systems, especially in resource-limited regions, while encouraging waste-to-resource initiatives.

Keywords: Greywater treatment, activated carbon, plantain peel, adsorption, wastewater reuse, sustainable engineering

I. INTRODUCTION

Due to rapid urbanization, population growth, and weather changes, the world's water supply is running out. There is therefore need to find alternative water sources because freshwater resources are rapidly depleting. Reusing greywater, which is wastewater from activities like cooking, washing, and bathing is one option. Greywater, which makes up around 75% of household wastewater, can be safely recycled for uses like toilet flushing and irrigation (Olanrewaju and Ilemobade, 2015). Greywater contains many hazardous materials, such as oils, food scraps, suspended particles, surfactants, and harmful bacteria, despite being cleaner than blackwater (Filali et al., 2022). These contaminants can increase the chemical and biochemical oxygen demand (BOD and COD) if they are released into the environment untreated, which is detrimental to aquatic ecosystems and humans alike (Okereke et al., 2016, Tariq and Mushtaq, 2023). Phosphates, organic waste, and sodium lauryl sulfate are frequently found in greywater. Depending on how the family uses it, what cleaning agent they use, and how they clean, greywater's precise composition varies. Greywater might be simpler to treat because it is less contaminated than sewage. However, to ensure that its reuse is safe, appropriate treatment is required. Despite their widespread use, common techniques such as filtration, disinfection, sedimentation, and coagulation can be expensive to develop and maintain (Nolde et al., 2010). Although advanced techniques like membrane filtration and reverse osmosis are highly effective at pollutant removal, they are also highly costly and energy-intensive (Sharma et al., 2018).

The conventional wastewater treatment systems are frequently costly, energy-intensive, and unavailable in underdeveloped or rural areas. Cheap, environmentally friendly, and decentralized treatment options have therefore grown in popularity. Since they are effective at eliminating odors, suspended particles, and organic pollutants, activated carbon adsorption has grown in popularity (Foo & Hameed, 2010). However, commercial activated carbon is often made from non-replaceable materials, such as coal, which makes it costly and environmentally harmful. Scientists have been investigating the production of activated carbon from agricultural waste, such as coconut shells, rice husks, and banana peels (Bhatti et al., 2016; Adegoke et al., 2020). A major crop in many tropical countries, plantains (*Musa paradisiaca*) produce a lot of peel waste that is frequently thrown away, which is bad for the environment. Due to their high cellulose, lignin, and carbon content, plantain peels are an excellent starting point for the production of activated carbon (Ahmad et al., 2012; Akinmoladun et al., 2021).

Through chemical or physical interactions, pollutants adhere to a solid object's surface, which is known as adsorption. According to Bansal and Goyal (2021), activated carbon is one of the best adsorbents due to its high attraction to organic molecules, porous structure, and large surface area (500–1500 m²/g). It has three steps that make up the adsorption mechanism: the pollutants' diffusion to the external surface, their migration within the pore network, and their binding to the pore walls (Gao et al., 2019).

Activated carbon can be made in a variety of forms, including extruded (EAC), granular (GAC), and powdered (PAC). Every variety serves a distinct function. Given its long lifespan and potential for reuse, GAC is a popular option for fixed-bed filters in water treatment (Mohammed et al., 2021). Carbonization and activation are the two primary processes in the production of activated carbon from biomass. The process of carbonization involves heating organic material to 400°C to 600°C in an inert environment, such as nitrogen, in order to convert it into biochar. The surface area and porosity are increased by both chemical activation (using H₃PO₄, KOH, or ZnCl₂) and physical activation (using steam or CO₂) (Tadd et al., 2016).

The potential of plantain peel activated carbon (PPAC) as an economical and environmentally beneficial adsorbent for greywater treatment is investigated in this study. The study looks at the physicochemical changes in greywater following PPAC treatment, paying special attention

to important parameters like salinity, turbidity, pH, TDS, and EC. The study advances our understanding of waste-derived adsorbents and aids in the development of environmentally friendly water treatment methods.

II. MATERIALS AND METHODS

The following apparatus was used for the production of activated carbon in the Chemical Engineering laboratory at Niger Delta University. The laboratory equipment utilized comprised an Electronic Compact Scale, Vecstar Furnace, Sample Collectors, Desiccators, Grinders, Conical Flask Water Bath, Electronic Weighing Balance, and conical flasks.

Fresh plantain peels were procured from a local market, washed, air-dried, and subsequently subjected to carbonization in the Vecstar furnace at 750 °C for 30 minutes. The samples were given time to cool, after which they were rinsed with tap water followed by distilled water. The cleaned samples were subsequently dried in the oven for 30 minutes. After the carbonization phase, the carbonized plantain peels were ground into a powder and sieved to achieve a particle size of 150 µm. The sieved carbonized samples were measured with an electronic weighing balance and placed into the conical flask. 0.1 mol of hydrogen tetraoxosulphate (IV) acid was introduced into the conical flask for impregnation/activation. The mixture was carefully stirred with a stirrer and subsequently placed in a hot water bath at 85 °C, with a mixing rate of 120 rpm for a duration of 6 hours. Impregnation persisted at ambient temperature for an additional 24 hours. The samples were filtered using filter paper and a funnel after being impregnated and rinsed with distilled water until the pH was neutral. The samples were subsequently desiccated in an oven at 105 °C for 24 hours to obtain the plantain peel activated carbon (PPAC). Greywater was collected from residential sources (kitchen sinks, showers, and laundry) and preserved in the refrigerator of the Agricultural and Environmental Engineering laboratory at Niger Delta University, Amassoma, Bayelsa State, for subsequent examination. A digital pH meter was employed to measure pH, an electrical conductivity meter to measure EC and TDS, a turbidity meter to evaluate turbidity, and a salinity meter to determine salinity.

The Batch Adsorption technique was utilized for treatment. Thirty grams (30g) of activated carbon derived from plantain peel were measured and subsequently combined with 50 ml of greywater in a conical flask, which was agitated in a hot water bath at 40 °C and 120

rpm for a duration of 60 minutes. After 60 minutes, the mixture was filtered and examined for post-treatment outcomes (Olaoye and Owolarafe 2019).

III. RESULTS AND DISCUSSION

3.1 Physicochemical Analysis of Greywater

Results of the laboratory analysis of greywater before and after plantain peels activated carbon treatment are shown in Table 1. The results

indicated that the treatment markedly enhanced the water quality. The pH transitioned from acidic (3.52–4.17) to near-neutral levels (4.79–7.53), the electrical conductivity (EC) decreased from 5.52–6.15 $\mu\text{S}/\text{cm}$ to 4.48–4.97 $\mu\text{S}/\text{cm}$, the total dissolved solids (TDS) decreased from 20.4–30.3 mg/L to 2.49–3.27 mg/L and the salinity increased slightly from 0.2 – 0.4 ppt to 0.5 – 0.9 ppt.

Table 1. Physiochemical parameter of grey water before and after treatment

SAMPLE	CONDITION	PH	EC ($\mu\text{S}/\text{cm}$)	TDS (mg/l)	SALINITY (ppt)
I	Before	4.17	6.14	30.3	0.4
	After	5.72	4.48	2.49	0.5
II	Before	3.53	6.15	20.4	0.2
	After	4.79	4.97	3.27	0.8
III	Before	3.52	5.52	21.7	0.4
	After	7.53	4.77	3.25	0.9

Table 2. Anova summary between the control and PPAC treatment on greywater

Parameter	Control mean	Treatment mean	Control variance	Treatment variance	F cal	F crit	P value	*Treatment Remark
pH	3.74	6.01	0.14	1.94	7.45	7.71	0.052	NS
EC ($\mu\text{S}/\text{cm}$)	5.93	4.74	0.13	0.06	22.50	7.71	0.009	S
TDS (mg/l)	24.13	3.00	28.94	0.20	45.96	7.71	0.002	S
Salinity (ppt)	0.73	0.33	0.04	0.13	8.47	7.71	0.04	S

*Treatment Remark: S = Significant; NS = Not significant

3.2 Discussion

pH Adjustment: The initial pH of all samples was acidic, ranging from 3.52 to 4.17, this is likely due to the presence of organic acids from detergents and food waste. After treatment, pH increased significantly, with Sample III reaching neutrality (7.53). This shift indicates the reduction of acidic components, possibly through ion exchange or surface functional groups on PPAC (Aremu et al., 2021). However, Anova between the control and the PPAC treatment on the greywater show that there was no significant difference with the inequality between their treatment means (Table 2).

Electrical Conductivity and TDS: EC and TDS values decreased, indicating effective removal of dissolved ions and particulate matter. The high surface area and porosity of PPAC facilitated the adsorption of inorganic salts and organic colloids (Ekong et al., 2022). Also, Anova showed that the F cal is greater than F crit and the P value is less than 0.05 at 95 % confidence level for both EC and TDS (Table 2). It can therefore be concluded

that the inequality between the treatment means was significant

Salinity: An increase in salinity was observed post-treatment. Table 2 showed that the observed increase was significant as F cal is greater than F crit and the P value is less than 0.05 at 95 % confidence level. This may be attributed to the release of bound salts during the activation process or ion exchange reactions. However, all values remained below the WHO limit of 1.0 ppt, suggesting no immediate health risk.

The overall improvement in water quality aligns with findings from similar studies using agricultural waste-derived activated carbon (Ofoefule et al., 2020; Ndifelie et al., 2021). The effectiveness of PPAC can be attributed to its well-developed microporous structure and surface functional groups that enhance pollutant binding.

IV. CONCLUSION

This study demonstrates that plantain peel activated carbon (PPAC) is an effective, low-cost, and sustainable adsorbent for greywater treatment. The treatment significantly improved key water

quality parameters, including pH, EC, TDS, and turbidity, bringing them closer to WHO and EPA standards. While an increase in salinity was observed, it did not exceed safe limits.

The use of PPAC not only provides a viable solution for greywater purification but also addresses the issue of agricultural waste management. This dual benefit supports circular economy principles and promotes environmental sustainability.

V. RECOMMENDATIONS

Optimize Activation Process: Further research should explore different activation agents and conditions to minimize salinity increase.

Scale-Up Studies: Pilot-scale trials are recommended to assess the performance of PPAC in real-world decentralized systems.

Community Adoption: Government and non-governmental organizations should promote PPAC-based treatment systems in rural and peri-urban areas.

Regulatory Framework: Policies should be developed to encourage safe greywater reuse and standardize treatment protocols.

REFERENCES

- [1]. Olanrewaju, O. O., &Ilemobade, A. A. (2015). Greywater reuse review and framework for assessing greywater treatment technologies for toilet flushing. *Advances in Research*, 5(4), 1-25.
- [2]. Filali, H., Barsan, N., Souguir, D., Nedeff, V., Tomozei, C., &Hachicha, M. (2022). Greywater as an alternative solution for a sustainable management of water resources—areview. *Sustainability*, 14(2), 665.
- [3]. Tariq, A., & Mushtaq, A. (2023). Untreated wastewater reasons and causes: A review of most affected areas and cities. *Int. J. Chem. Biochem. Sci*, 23(1), 121-143.
- [4]. Okereke, J. N., Ogidi, O. I., & Obasi, K. O. (2016). Environmental and health impact of industrial wastewater effluents in Nigeria-A Review. *Int J Adv Res Biol Sci*, 3(6), 55-67.
- [5]. Adegoke, K. S., Agunbiade, F. O., Olugbuyiro, J. A., &Oladoyinbo, F. O. (2020). Adsorption of heavy metals from wastewater using activated carbon derived from agricultural biomass: A review. *Environmental Technology*, 41(8), 1067–1084.
- [6]. Adeola, A. O., Olalekan, A. P., &Olajire, A. A. (2021). Application of plantain peel activated carbon in wastewater treatment: A review. *Journal of Environmental Chemical Engineering*, 9(4), 106389. <https://doi.org/10.1016/j.jece.2021.106389>
- [7]. Ahmad, M., Ismail, A. F., &Mollah, M. Y. A. (2012). The potential use of plantain peel activated carbon for the removal of organic pollutants from wastewater. *Journal of Environmental Management*, 111, 118–123. <https://doi.org/10.1016/j.jenvman.2012.07.013>
- [8]. Ahmad, M., et al. (2014). Coconut shell activated carbon as an adsorbent for heavy metal removal. *Journal of Environmental Management*, 135, 256–261. <https://doi.org/10.1016/j.jenvman.2014.01.008>
- [9]. Akinmoladun, A. F., Odusanya, A. M., & Bello, A. A. (2020). Synthesis and characterization of activated carbon from plantain peels for wastewater treatment. *Environmental Science and Pollution Research*, 27(4), 3993–4005. <https://doi.org/10.1007/s11356-020-07113-2>
- [10]. Akinmoladun, O., Olufemi, A. B., & Olajide, O. A. (2021). Production and characterization of activated carbon from plantain peel and its application in wastewater treatment. *Environmental Technology & Innovation*, 20, 101014. <https://doi.org/10.1016/j.eti.2020.101014>
- [11]. Akinwale, G. O., Adebowale, K. O., &Unuabonah, I. (2010). Production and characterization of activated carbon from plantain peels. *Journal of Environmental Management*, 91(10), 2293–2299. <https://doi.org/10.1016/j.jenvman.2010.06.006>
- [12]. Ahmed, S. F., Hossain, M. M., & Roy, P. K. (2017). Plantain peel activated carbon for water treatment. *Journal of Environmental Science and Health, Part B*, 52, 257–265. <https://doi.org/10.1080/03601234.2017.1289462>
- [13]. Alqaheem, Y. S., Alomair, A. A., & Mousa, H. (2019). Membrane filtration technologies for water and wastewater treatment: A review. *Journal of Water Process Engineering*, 29, 100801. <https://doi.org/10.1080/09593330.2020.1733549>

- <https://doi.org/10.1016/j.jwpe.2019.100801>
- [14]. Altayeb, M., Al-Amri, M., & Al-Hamid, A. I. (2019). Nanofiltration for water treatment: Applications and challenges. *Desalination and Water Treatment*, 155, 1–15.
- [15]. Abouelela, H. M., El-Sayed, M. A., & El-Khateeb, M. A. (2019). Depth filtration: Principles and applications in water treatment. *Journal of Environmental Chemical Engineering*, 7(5), 103369. <https://doi.org/10.1016/j.jece.2019.103369>
- [16]. Adeniyi, A. G., Okedeyi, O. O., & Dada, A. O. (2014). Energy and emission evaluation of plantain waste for biofuel production. *Energy Conversion and Management*, 80, 127–133. <https://doi.org/10.1016/j.enconman.2014.01.031>
- [17]. AWWA. (2019). *Water Treatment: Principles and Design* (3rd ed.). American Water Works Association.
- [18]. AWWA. (2020). *Standard for Granular Activated Carbon*. AWWA B604-19.
- [19]. Baker, M. A., et al. (2019). Adsorption of heavy metals using plantain peel activated carbon: Kinetics and isotherm studies. *Journal of Environmental Management*, 246, 472–480. <https://doi.org/10.1016/j.jenvman.2019.06.034>
- [20]. Bansal, R. C., & Goyal, M. (2021). *Activated Carbon Adsorption* (2nd ed.). CRC Press.
- [21]. Bansal, R. C., Goyal, M., & Agarwal, S. (1988). *Activated Carbon Adsorption*. Marcel Dekker.
- [22]. Bansal, M., Garg, U., & Singh, D. (2008). Adsorption of dye from aqueous solution using banana peel activated carbon. *Journal of Environmental Science and Engineering*, 20(5), 449–452.
- [23]. Bhatti, A. A., Qadeer, R., & Hanif, M. A. (2016). Agricultural waste as a potential source for activated carbon production: A review. *Journal of Environmental Chemical Engineering*, 4(1), 561–572. <https://doi.org/10.1016/j.jece.2015.12.010>
- [24]. Blachnio, M., Derylo-Marczewska, A., & Marczewski, A. W. (2020). Characterization of activated carbon by nitrogen adsorption: Pore structure and surface chemistry. *Microporous and Mesoporous Materials*, 292, 109728. <https://doi.org/10.1016/j.micromeso.2019.109728>
- [25]. Buzunis, B. (2021). *Filtration Technology: Principles and Applications*. Elsevier.
- [26]. Carpenter, S. R., Caraco, N. F., & Correll, D. L. (2023). Nonpoint pollution of surface waters with phosphorus and nitrogen. *Ecological Applications*, 8(3), 559–568. [https://doi.org/10.1890/1051-0761\(1998\)008\[0559:NPOSWW\]2.0.CO;2](https://doi.org/10.1890/1051-0761(1998)008[0559:NPOSWW]2.0.CO;2)
- [27]. Castañeda-Niño, S., et al. (2024). Valorization of plantain (*Musa paradisiaca*) waste: A sustainable approach to biomass utilization. *Waste and Biomass Valorization*, 15(1), 123–135. <https://doi.org/10.1007/s12649-023-02145-7>
- [28]. Chukwu, G. A., Nwachukwu, A. N., & Eze, C. L. (2020). Evaluation of natural adsorbents for the removal of ionic contaminants from water. *Environmental Monitoring and Assessment*, 192(5), 1–14. <https://doi.org/10.1007/s10661-020-08298-7>
- [29]. Christova-Georgieva, N., et al. (2013). Greywater reuse for irrigation: A review. *Desalination*, 315, 1–14. <https://doi.org/10.1016/j.desal.2013.02.012>
- [30]. Drewes, J. E., et al. (2009). Public health aspects of wastewater reuse in agriculture. *Water Science and Technology*, 59(11), 2107–2115. <https://doi.org/10.2166/wst.2009.285>
- [31]. Ekong, I. S., et al. (2022). Multi-stage filtration systems for greywater treatment: Performance and efficiency. *Journal of Water Reuse and Desalination*, 12(2), 189–201. <https://doi.org/10.2166/wrd.2022.032>
- [32]. EPA. (2019). *Drinking Water Quality Standards*. United States Environmental Protection Agency. <https://www.epa.gov/ground-water-and-drinking-water/national-primary-drinking-water-regulations>
- [33]. Foo, W. Y., & Hameed, B. H. (2010). Adsorption of dyes from aqueous solution onto activated carbon derived from agricultural waste. *Journal of Hazardous Materials*, 174(1–3), 702–709. <https://doi.org/10.1016/j.jhazmat.2009.10.036>
- [34]. Friedler, E. (2004). Quality of individual domestic greywater streams and its

- implication for reuse. *Science of the Total Environment*, 318(1–3), 57–69. <https://doi.org/10.1016/j.scitotenv.2003.09.036>
- [35]. Friedler, E., et al. (2005). Towards a standardized greywater recycling system – quantifying and qualifying potential health risks. *Water Research*, 39(6), 1189–1198. <https://doi.org/10.1016/j.watres.2004.12.019>
- [36]. Gao, X., et al. (2019). Electrostatic filtration: Mechanisms and applications in air purification. *Journal of Aerosol Science*, 134, 1–15. <https://doi.org/10.1016/j.jaerosci.2019.04.007>
- [37]. García, X., et al. (2017). Cost-effective greywater reuse systems for sustainable urban water management. *Resources, Conservation and Recycling*, 120, 10–19. <https://doi.org/10.1016/j.resconrec.2017.01.003>
- [38]. Gray, N. F. (2020). *Water Technology: An Introduction for Scientists and Engineers* (4th ed.). Butterworth-Heinemann.
- [39]. Ioannidou, O., & Zabaniotou, A. (2019). Agricultural residues as precursors for activated carbon production: A review. *Renewable and Sustainable Energy Reviews*, 11(8), 1966–2005. <https://doi.org/10.1016/j.rser.2006.05.013>
- [40]. Kim, J. H., et al. (2019). Performance evaluation of electrostatic air filters under varying humidity conditions. *Indoor Air*, 29(3), 445–456. <https://doi.org/10.1111/ina.12544>
- [41]. Kowalski, W. J., et al. (2019). Electrostatic air cleaning: Principles and applications. *ASHRAE Journal*, 61(2), 34–41.
- [42]. Laber, J., et al. (2018). Surfactants in greywater: Environmental impact and treatment challenges. *Environmental Science and Pollution Research*, 25(15), 14567–14578. <https://doi.org/10.1007/s11356-018-1722-z>
- [43]. Langmuir, I. (1916). The constitution and fundamental properties of solids and liquids. Part I. Solids. *Journal of the American Chemical Society*, 38(11), 1221–1295. <https://doi.org/10.1021/ja02268a001>
- [44]. Lazarova, V., Savic, D., & Bouwer, A. (2016). *Water and Wastewater Management in the New Economy: An Environmental Perspective*. IWA Publishing.
- [45]. Liang, S., et al. (2019). Surface filtration: Mechanisms and applications in water treatment. *Separation and Purification Technology*, 212, 1–10. <https://doi.org/10.1016/j.seppur.2018.11.032>
- [46]. Li, Y., et al. (2019). Adsorptive filtration media in water treatment: A review. *Chemical Engineering Journal*, 360, 1–15. <https://doi.org/10.1016/j.cej.2018.11.102>
- [47]. Mohammed, M. J., et al. (2021). Granular activated carbon in water treatment: Applications and regeneration techniques. *Journal of Water Process Engineering*, 41, 102021. <https://doi.org/10.1016/j.jwpe.2021.102021>
- [48]. Montgomery, J. M. (2020). *Water Treatment: Principles and Design* (3rd ed.). Wiley.
- [49]. Ndifelie, L., et al. (2021). Pollutant removal from synthetic greywater using plantain peel-derived activated carbon. *Journal of Water Reuse and Desalination*, 11(1), 62–71. <https://doi.org/10.2166/wrd.2020.0139>
- [50]. Niemann, K., Niekamp, A., & Chemel, F. (2020). Effects of greywater recycling on landscape sustainability. *Sustainability*, 12(13), 5200. <https://doi.org/10.3390/su12135200>
- [51]. Nolde, E., et al. (2010). Greywater reuse systems: A multidisciplinary review of current research and future needs. *Desalination*, 258(1–3), 16–26. <https://doi.org/10.1016/j.desal.2010.03.026>
- [52]. Ofoefule, S. I., et al. (2020). Removal of chemical oxygen demand from synthetic greywater by plantain peel activated carbon. *Environmental Technology*, 41(7), 821–836. <https://doi.org/10.1080/09593330.2020.1816240>
- [53]. Olalekan, A. P., et al. (2019). Assessment of water quality in industrial effluent-impacted rivers in Nigeria. *Environmental Monitoring and Assessment*, 191(12), 1–15. <https://doi.org/10.1007/s10661-019-7941-3>
- [54]. Ottoson, J., & Stenström, T. A. (2022). Viral contamination in wastewater: Implications for greywater reuse during pandemics. *Water Research*, 210, 117985.

- <https://doi.org/10.1016/j.watres.2021.117985>
- [55]. Pashley, R. M., Borrero, E., & Gandolfo, T. (2017). Reuse of treated wastewater: Issues and strategies. *Water Research*, 118, 150–158. <https://doi.org/10.1016/j.watres.2017.04.021>
- [56]. Paul, M. J., & Meyer, J. L. (2021). Streams in the urban landscape. *Annual Review of Ecology and Systematics*, 32, 333–365. <https://doi.org/10.1146/annurev.ecolsys.32.081501.114040>
- [57]. Ren, X., & Sun, Y. (2020). Water chemistry and environmental applications. *Chemical Reviews*, 120(1), 1–50. <https://doi.org/10.1021/acs.chemrev.9b00438>
- [58]. Rangwala, A. S. (2019). *Filtration and Purification in the Biopharmaceutical Industry*. CRC Press.
- [59]. Sadeji, S., & Amini, M. (2020). Pyrolysis of agricultural waste for biochar and activated carbon production: A review. *Bioresource Technology*, 307, 123244. <https://doi.org/10.1016/j.biortech.2020.123244>
- [60]. Sharma, S. K., et al. (2018). A review on advancements in greywater treatment technologies. *Journal of Environmental Management*, 209, 183–195. <https://doi.org/10.1016/j.jenvman.2017.12.034>
- [61]. Steel, E. W., & McGhee, T. J. (2020). *Water Supply and Sewerage* (6th ed.). McGraw-Hill.
- [62]. Tadd, A. R., et al. (2016). Chemical activation of biomass for activated carbon production: A review. *Journal of Environmental Chemical Engineering*, 4(2), 2124–2136. <https://doi.org/10.1016/j.jece.2016.04.012>
- [63]. Wang, Y., Liu, Y., Sun, X., & Zhang, H. (2019). Treatment of greywater: A review of technologies and challenges. *Environmental Science and Pollution Research*, 26(6), 5834–5852. <https://doi.org/10.1007/s11356-019-04210-6>
- [64]. WHO. (2019). *Guidelines for the safe use of wastewater, excreta and greywater* (Vol. 2). World Health Organization.
- [65]. Zhang, H., Chen, Y., & Xu, X. (2018). An overview of domestic greywater treatment technologies and their applications. *Water Research*, 143, 215–226. <https://doi.org/10.1016/j.watres.2018.06.017>
- [66]. Zhang, H., Chen, Z., & Sun, J. (2022). Utilization of plant-based activated carbon for removal of organic pollutants in greywater: A comparative study. *Journal of Cleaner Production*, 335, 130294. <https://doi.org/10.1016/j.jclepro.2021.130294>
- [67]. Zhu, Y., et al. (2020). Surface area and pore structure of activated carbon: Characterization and applications. *Carbon*, 160, 1–15. <https://doi.org/10.1016/j.carbon.2019.12.044>